ADVIK P1 TPM CIRCLE NAME: 01 pump (NEXT Machine Shop LOSS NO./STEP (STEP) P Q our. A C D S M KALZEN ULCASHEL CELL : A 373 CELL NAME: 011 Pump MACHINE / STAGE : CNC Mazak DPERATION- Machining MACHINE / STAGE : CNC Mazak DPERATION- Machining KAZEN THEME - : To Increase IDEA : Provide Auto Clamping. COUNTERMEASURE- Revolving Centre provide in Tailstock for Auto Clamping BENCHMARK Manual Clamping VIDELY/DEEPLY: COUNTERMEASURE- Revolving Centre provide in Tailstock for Auto Clamping BENCHMARK Manual Clamping VIDELY/DEEPLY: COUNTERMEASURE- Revolving Centre provide in Tailstock for Auto Clamping BENCHMARK Manual Clamping VIDELY/DEEPLY: FREE COUNTERMEASURE- Revolving Centre provide in Tailstock for Auto Clamping BENCHMARK Manual Clamping Nanual Clamping. (Cy time – 55sec/job) AFTER (Cy time – 25sec/job) TEAM MEMBERS :- Umesh Pimple, Someshwar Salunke Nitin Sutar WHY - WHY ANALYSIS :- Basic Design of Process is Manual Clamping. RESULT :- 1)Loading / Unloading Time decreased. How TO DO : Provide Revolving Centre. How TO DO : Provide Revolving Centre. 1000 523 523 After Scope & PLAN FOR HORIZONTAL DEPLOYMENT No		ACTIVITY KK QM PM JH SHE						от									
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